



# CBA-4# ( 40` )

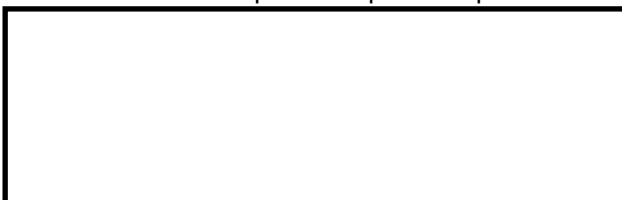


|                      |        |                    |         |                    |         |
|----------------------|--------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 40     | Reverse Brush Drop | 32      | Oil Per Board      | 50 ul   |
| Forward Oil Total    | 17 mL  | Reverse Oil Total  | 10.2 mL | Volume Oil Total   | 27.2 mL |
| Tank Configuration   | A Only | Tank A Conditioner | KEGEL   | Tank B Conditioner | KEGEL   |

|    | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|----|-------|------|-------|-------|---------|-------|------|------|-------|
| 1  | 2L    | 2R   | 5     | 14    | 185     | 0.0   | 7.9  | 7.9  | 9250  |
| 2  | 5L    | 5R   | 1     | 14    | 31      | 7.9   | 9.8  | 1.9  | 1550  |
| 3  | 6L    | 6R   | 1     | 18    | 29      | 9.8   | 12.3 | 2.5  | 1450  |
| 4  | 8L    | 8R   | 1     | 18    | 25      | 12.3  | 14.8 | 2.5  | 1250  |
| 5  | 9L    | 9R   | 1     | 18    | 23      | 14.8  | 17.3 | 2.5  | 1150  |
| 6  | 11L   | 11R  | 1     | 18    | 19      | 17.3  | 19.8 | 2.5  | 950   |
| 7  | 13L   | 13R  | 1     | 18    | 15      | 19.8  | 22.3 | 2.5  | 750   |
| 8  | 14L   | 14R  | 1     | 18    | 13      | 22.3  | 24.8 | 2.5  | 650   |
| 9  | 2L    | 2R   | 0     | 22    | 0       | 24.8  | 33.0 | 8.2  | 0     |
| 10 | 2L    | 2R   | 0     | 30    | 0       | 33.0  | 40.0 | 7.0  | 0     |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 30    | 0       | 40.0  | 22.0 | -18.0 | 0     |
| 2 | 12L   | 12R  | 2     | 18    | 34      | 22.0  | 16.9 | -5.1  | 1700  |
| 3 | 10L   | 10R  | 2     | 18    | 42      | 16.9  | 11.8 | -5.1  | 2100  |
| 4 | 7L    | 7R   | 2     | 14    | 54      | 11.8  | 7.9  | -3.9  | 2700  |
| 5 | 2L    | 2R   | 2     | 10    | 74      | 7.9   | 5.1  | -2.8  | 3700  |
| 6 | 2L    | 2R   | 0     | 10    | 0       | 5.1   | 0.0  | -5.1  | 0     |

Cleaner Ratio Main Mix                      NA              Forward  
Cleaner Ratio Back End Mix                  NA              Reverse  
Cleaner Ratio Back End Distance            NA              Combined  
Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 2.38           | 1.35           | 1.01            | 1.01            | 1.35           | 2.38           |

